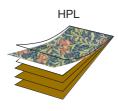


Younique® is a service to create designs with a customised, printed image as its decorative face that are executed in High Pressure Laminate (HPL). Formica® laminates created through the Younique service incorporate the printed image in the laminate structure and not just on the surface; this affords a much greater resistance to damage and ease of maintenance. Laminates created with the Younique service can be either single sided High Pressure Laminate or Compact in single sided or double sided format in varying thicknesses and textures.







All Formica laminates can be supplied with a protective film coating as an option.

Formica® products provide unbeatable solutions for most environments and applications. Highly resistant to impact and wear and tear, Formica laminates provide assurance that surfaces will perform reliably and continue to look good for many years with minimal fuss. The inert surface is hygienic and easy to clean and care for, leading to long life expectancy without demanding maintenance routines. Screen-printed laminates are supplied in **Postforming grade** (HGP, 0.7mm) whilst digital print laminates are supplied in standard grade (HGS, 0.9mm). Both can be used with a variety of substrates to create stylish, practical elements for both vertical and horizontal applications. HGP laminate can be postformed to create curved details, eliminating joints that can disturb visuals or harbour dirt and germs. HGS laminate is ideal for flat-bonded horizontal applications.

Compact grade laminate is ideally suited to particularly demanding environments subject to high levels of impact, humidity and wear and tear. Most compact laminates are self-supporting, (needing no further bonding to substrates), and provide superior, dependable performance throughout the life of the application.

**Younique** service produces laminates that conform to the European standard of EN438:2005 for physical properties other than high temperature surface effects as detailed in the 180°C Dry Heat and the 100°C boil tests, which can damage the printed surface. Therefore the laminates are not recommended for worktops or similar environments and cannot be guaranteed as such.

### **MANUFACTURING POSSIBILITIES**

### SIZES

Sheet size (mm)	Maximum printed area possible (mm)
2440x1220	2410x1190
3050x1300	3020x1270
3050x1220	3020x1190
3660x1525*	3630x1495

<sup>\*</sup>Only available in digital print.

Finished board sizes and maximum printable areas, always centred for length and width.

### **THICKNESSES**

HGP: 0.7 mm / HGS: 0.9 mm / Compact: 3.0 - 20.0 mm



### **YOUNIQUE® SERVICE GUIDELINES (A 4-STEP PROCESS MADE EASY)**

### 1. FILE SHARING - ARTWORK SUPPLY GUIDELINES

### **IMAGE SHARING:**

All files should be submitted via our Younque landing page:

### www.formica.com/younique\_fileshare.

For assistance please contact the Younique team at younique@formica.com.

# JPG FILE

### **FORMAT REQUIREMENTS:**

- Artwork is preferred from the Adobe Suite in .eps .ai .indd .tiff .psd formats.
- All relevant links and fonts of original artwork files are required.
- Raster (image) artwork is required in .tiff format.
- Artwork should be submitted in CMYK, if not it will be converted automactically.
- Scale of 10% or 100% is recommended.
- Resolution: minimum of 100 dpi full size (e.g., when working at 10%, files must be 1000 dpi).

### **ARTWORK PROCESSING INFORMATION & RECOMMENDATIONS:**

- 4 colour black values are C65 M53 Y51 K100.
- Fonts must be supplied or outlined (be sure to ZIP files if submitted by e-mail to prevent corruption).
- For large murals and certain applications, less than 100dpi may be acceptable. Please contact the Younque service department for advice.
- Use the page setup options to specify bleed. 5mm around each image are required for finishing.
- Printed white requirements for 1. Vector spot colour is required, 2. Raster alpha channel is required.
- You must have the rights to use any image supplied to Formica Group for reproduction through the Younique service. An IP (intellectual property) agreement is included with all quotations, to ensure basic copyright laws are upheld.

### 2. ADVANCE APPROVAL OF SAMPLE

- All projects are subject to sample and visual approval by customer.
- Digital output samples or silk-screen colour match samples must be approved by the designer or client prior to order acceptance.
- Sample size will vary depending on the project.

Lead time: files transfer, samples, visuals and approval, 7 - 10 working days.



### 3. PRINTING & MANUFACTURE

Upon approval of layouts and samples, order acceptance is possible.

### INFORMATION FOR ORDER PLACEMENT:

- quantity
- grade
- surface finish
- measurements
- indication of protective film or not

Laminate manufacturing lead time is 5 weeks excluding delivery.



2 WEEKS Files transfer, samples and approval

### 4. QUALITY CONTROL

The Younique® support team is available at all times to ensure the smoothest processing of all projects. Advice is available on matters from file creation or resourcing, to product requirements and applications. Some considerations to keep in mind:

### **ALTERATIONS**

- If your artwork requires alteration, please contact the Younique support team at **younique@formica.com**.
- Production time may increase if guidelines are not adhered to.
- We reserve the right to charge for additional artwork time where appropriate, any such costs will be authorised before processing.

### **COLOUR MATCHING**

- If matching to a specific colour is required, printed proof samples must be provided.
- Be aware that colour matching can be challenging due to the nature of the process and the range of achievable colours.
- Remember, in-house pigment mixed inks for silk-screen are better for exact colour system matches, digital print is restricted to inherent CMYK values and print settings.

### **OVERALL PROJECT LEAD TIME IS 6 TO 7 WEEKS**

- 1. Image files, samples, visuals and order receipt 1 to 2 weeks.
- 2. Laminate manufacturing excluding transport 5 weeks

# values

### FREQUENTLY ASKED QUESTIONS

If you have questions, we have your answers...

- Q: Can AR Plus® finish be used with Younique service?
- A: Yes, for interior use only and not available in EDS and EDF.
- Q: Can laminate with Younique service be postformed?
- **A:** Yes, HGP grade laminate, which is available in silk-screen only, can be postformed, HGS (digital) grade laminate can be formed to a shallow radius in a cold jig but cannot be postformed.
- Q: Is there a minimum order quantity on Younique laminates?
- A: No, you can order from just one sheet, prices will increase for small volumes as with any custom product.
- Q: For file sharing, can PDFs be used?
- **A:** PDFs are not recommended since colour accuracy can be compromised, transparency within the artwork may not be rendered correctly and alterations may not be possible. All file formats will be considered, but those specified in the technical information will be likely to produce the best results.
- Q: Do all laminates by Younique service come with protective film?
- A: No. Customers need to indicate if protective film is desired at order placement.
- Q: Can Formica Group guarantee print alignment?
- A: We cannot guarantee internal alignment of the prints. The laminate can be supplied with cut marks for secondary trimming to exact sizes with a tolerance of +/- 1.5mm per linear metre. External off square <1.5mm/m, internal print off square <7mm/m.
- Q: How closely can double sided compact images be aligned?
- A: Images for double sided compact are not guaranteed to align exactly, Formica Group will try to align images within 10mm of each other, however, due to manufacturing processes this cannot be guaranteed.

If you have any other questions, please feel free to contact the Younique support team or your local Formica sales team for further information. FAQ's will be updated frequently online at **www.formica.com**.































### Austria

Tel: +49 (0) 180 367 64 22 austria@formica.com

### Belgium

Tel: +32 2 705 18 18 contact.belgie@formica.com

### Denmark

Tel: +45 43 58 82 00 info.danmark@formica.com

### **Finland**

Tel: +358 3 5800 200 info.finland@formica.com

### France

Tel: +33 (0) 3 87 29 10 13 service.echantillons@formica.com

# Germany

Tel: +49 (0) 180 367 64 22 kontakt.deutschland@formica.com

### Holland

Tel: +31 (0) 70 413 48 20 contact.nederland@formica.com

### Ireland

Tel: +353 1 872 4322 samples.uk@formica.com Italy

Tel: +39 011 9027092 italia@formica.com

## Middle East

Tel: +971 4 329 82 80 middle.east@formica.com

## Morocco

Tel: +212 (0) 522472047 administration.maroc@formica.com

### Norway

Tel: +47 800 13 016 info.norge@formica.com

### **Poland**

Tel: +48 22 516 20 84/85 info.polska@formica.com

Russia Tel: +7 495 646 07 25

Samples tel: +8 800 333 11 63

russia@formica.com

### Spain

Tel: +34 94 457 96 35 contact.es@formica.com muestras@formica.com

### Sweden

Tel: +46 42 38 48 00 info.sverige@formica.com

### Switzerland

Tel: +41 44 818 88 18 schweiz@formica.com

### **United Kingdom**

Tel: +44 191 259 3100 Samples tel: +44 191 259 3512 samples.uk@formica.com

formica.com

